

# PARTS LIST

MCV381(16),(18)

## CONTENTS

1. ENGINE .....	1 ~ 4
2. RECOIL STARTER, CLUTCH .....	5 ~ 8
3. HANDLE, CHAIN BRAKE .....	9 ~ 12
4. ACCESSORIES, LABELS .....	13 ~ 14

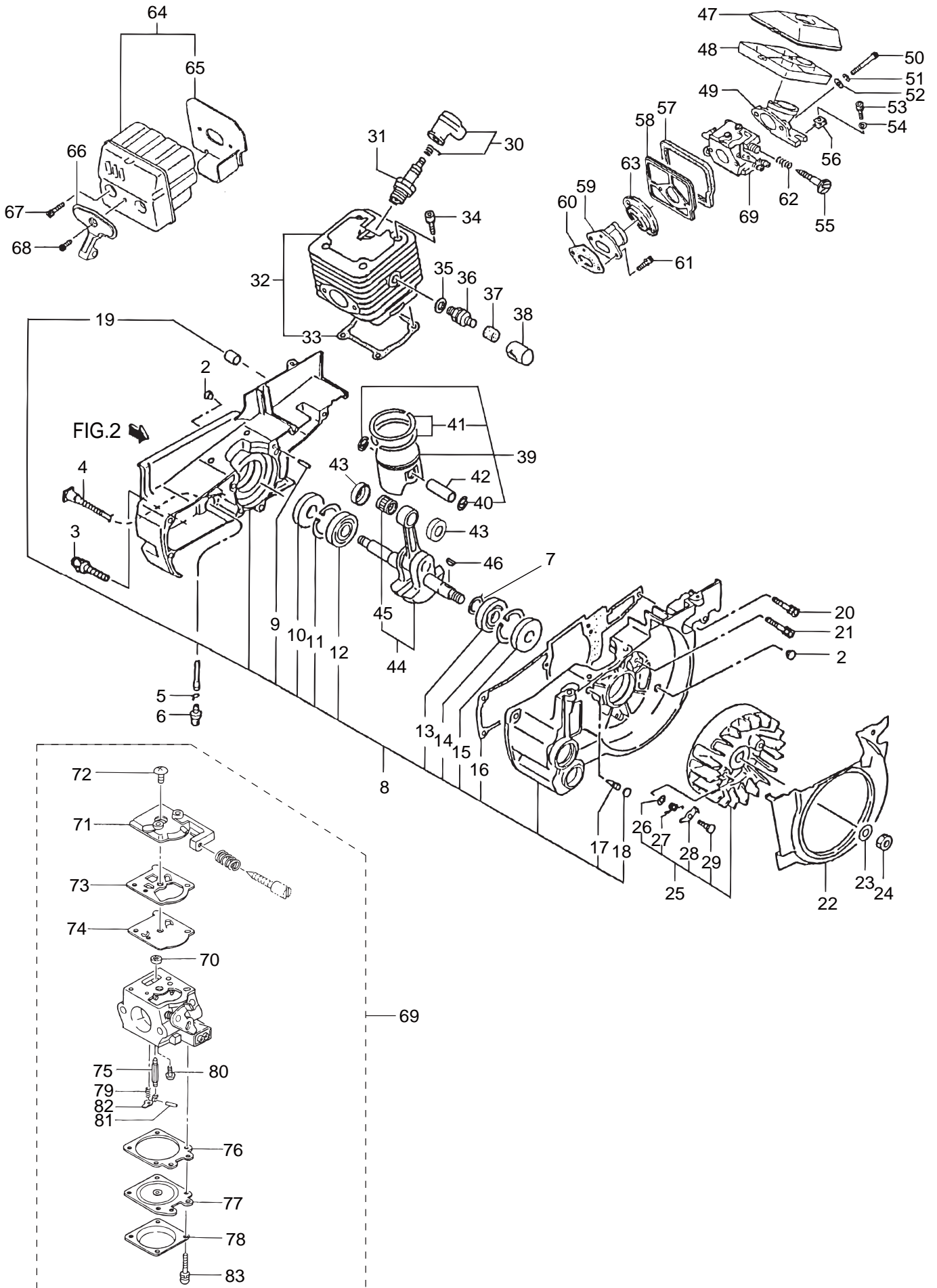
2006. 08.



**MARUYAMA**

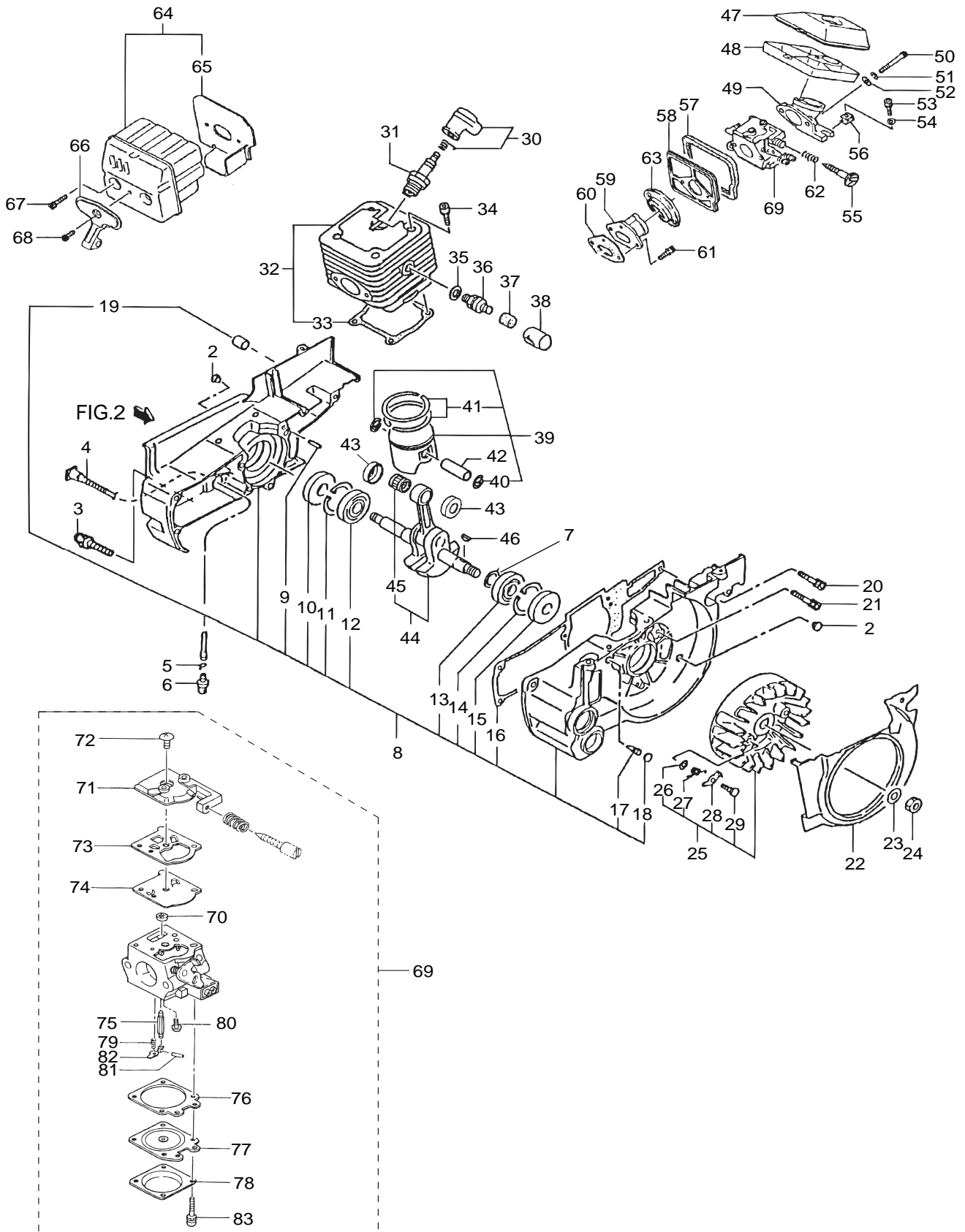
P/N 522165-1

1. MCV381(16), (18)  
ENGINE



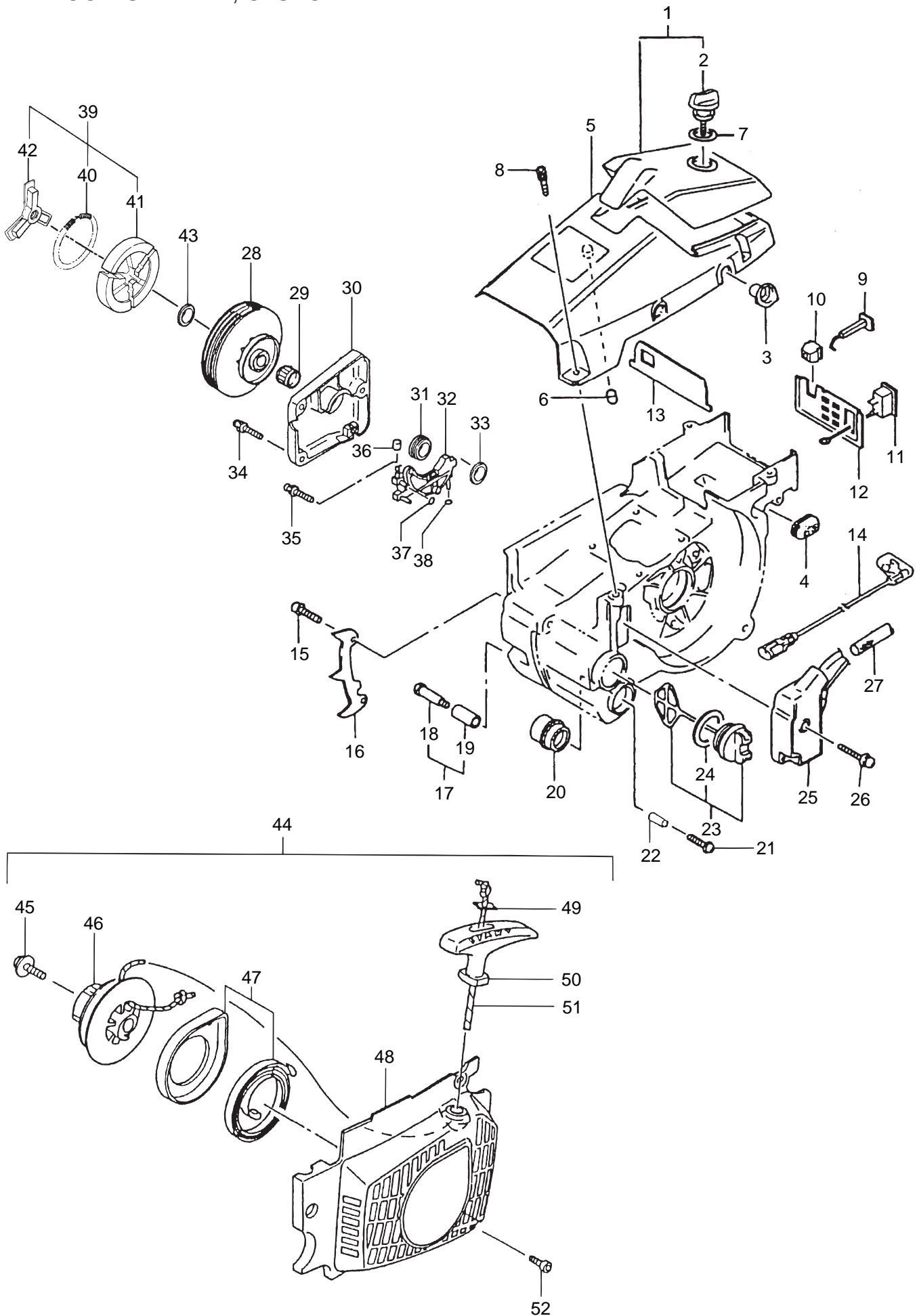
Ref. No.	Part No.	Part Name	Q'ty		Remarks
			16"	18"	
1-1	389467	MCV381(16)	1		16"
1-1	389468	MCV381(18)		1	18"
1-2	400696	Side Dumper	2	2	222-3252K-21
1-3	400697	Screw	1	1	5x35 990-53050-353
1-4	400698	Oil Pipe A	1	1	515-3252K-20
1-5	400651	Clip 7	1	1	680-04019-21
1-6	400699	Oil Filter Body Comp.	1	1	486-32530-80
1-7	620378	Shim 0.1	1	1	071-04063-21
1-7	620379	Shim 0.2	1	1	071-04063-23
1-7	620380	Shim 0.3	1	1	071-04063-24
1-7	400603	Shim 0.4	1	1	071-04063-25
1-8	400700	Crank Case Ass'y	1	1	Incl.9-19 072-04064-90
1-9	400701	Knock Pin	2	2	4x12 999-05041-201
1-10	400702	Oil Seal	1	1	999-66123-219
1-11	975821	Stop Ring	1	1	C-32 993-51032-002
1-12	620388	Ball Bearing	1	1	#6201 999-61620-106
1-13	620388	Ball Bearing	1	1	#6201 999-61620-106
1-14	975821	Stop Ring	1	1	C-32 993-51032-002
1-15	400702	Oil Seal	1	1	999-66123-219
1-16	400703	Crankcase Gasket	1	1	090-04063-22
1-17	400587	Air Vent Valve B	1	1	562-04060-20
1-18	400704	Air Vent Cover	1	1	566-04063-20
1-19	400705	Handle Damper	1	1	217-3252K-20
1-20	400706	Hex. Hole Bolt	3	3	5x18 994-61050-184
1-21	400707	Hex. Hole Bolt	3	3	5x30 994-61050-304
1-22	400708	Air Deflector	1	1	132-04063-20
1-23	972679	Washer	1	1	M8
1-24	990828	Hex.Nut	1	1	8 991-01080-011
1-25	400709	Magneto Rotor Ass'y	1	1	Incl.26-29 155-21541-90
1-26	400710	Special Washer	2	2	182-01700-20
1-27	400711	Pawl Spring	2	2	790-04063-20
1-28	400712	Starter Pawl	2	2	788-01700-20
1-29	400713	Step Bolt	2	2	793-10200-20
1-30	400714	Spark Plug Cap Ass'y	1	1	157-01570-90
1-31	400715	Spark Plug	1	1	BPMR7A 018-12710-20
1-32	400716	Cylinder Set	1	1	Incl.33 001-04063-90
1-33	400717	Cylinder Gasket	1	1	017-04063-20
1-34	400718	Hex. Hole Bolt	4	4	5x20 994-61050-205
1-35	400719	Decomp.Valve Gasket	1	1	028-04063-21
1-36	400720	Decompression Comp.	1	1	004-04063-80
1-37	400721	Decomp. Cover	1	1	020-04063-20
1-38	400722	Dust Cover	1	1	470-3252K-20
1-39	400723	Piston Set	1	1	Incl.40,41 030-04063-90
1-40	400724	Piston Pin Circlip	2	2	039-01000-20
1-41	400725	Piston Ring,Parker	2	2	041-04063-20
1-42	400726	Piston Pin	1	1	10x30 037-01000-20

1. MCV381(16), (18)  
ENGINE



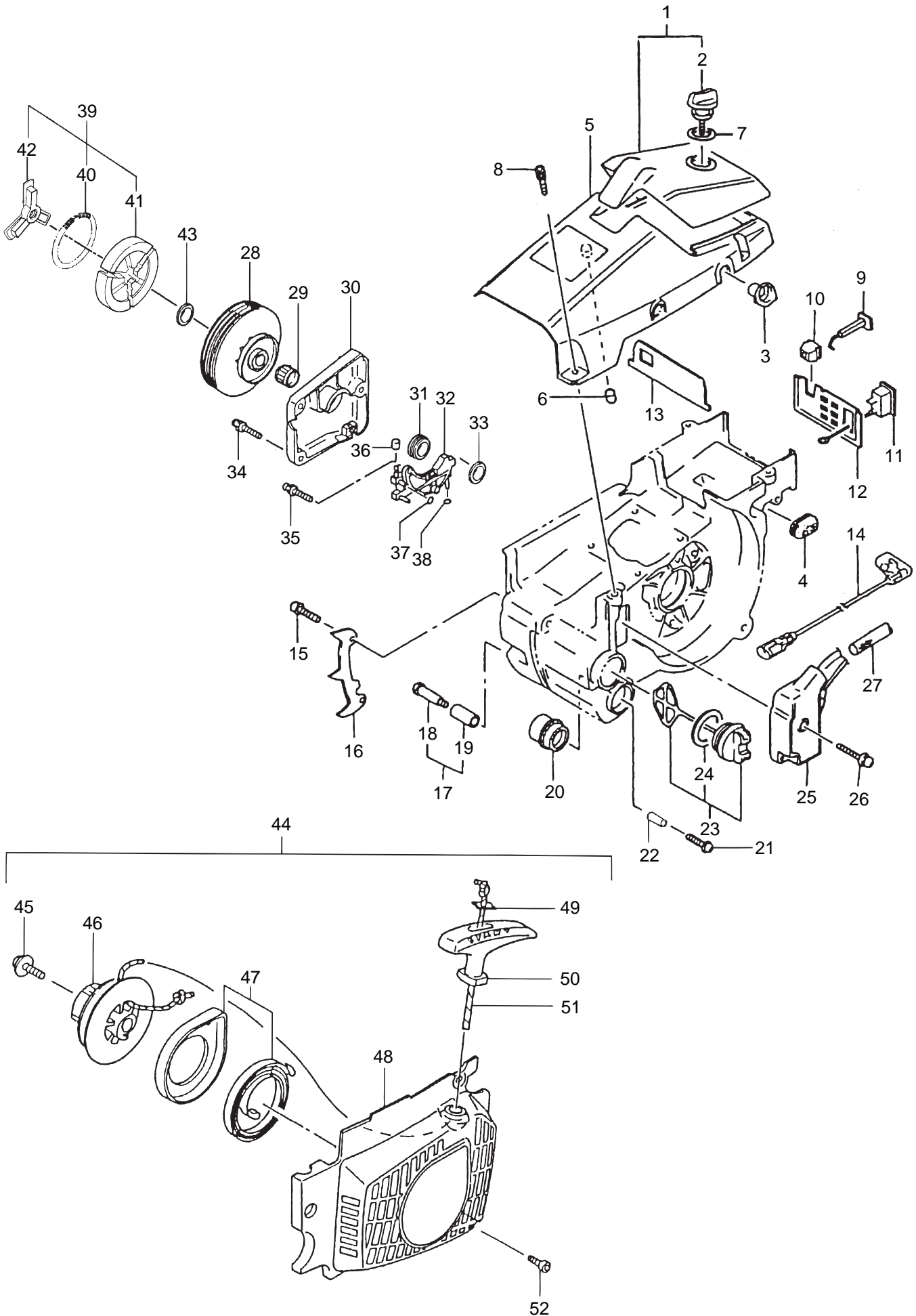
Ref. No.	Part No.	Part Name	Q'ty		Remarks
			16"	18"	
1-43	400727	Piston Pin Collar	2	2	
1-44	400728	Crank Shaft Comp.	1	1	Incl.45
1-45	400729	Needle Bearing	1	1	
1-46	400600	Woodruff Key	1	1	
1-47	400730	Aircleaner Element B Comp.	1	1	
1-48	400731	Aircleaner Element A Comp.	1	1	
1-49	400732	Aircleaner Base Comp.	1	1	
1-50	979644	Hex. Hole Bolt	2	2	5X45
1-51	970142	Spring Washer	2	2	M5
1-52	972380	Small Washer	2	2	
1-53	400596	Hex.Hole Bolt	1	1	5x16
1-54	947034	Washer	1	1	M5
1-55	400733	Idle Adjustment Screw	1	1	
1-56	400734	Special Washer	1	1	
1-57	400735	Carb. Insulator, Rubber	1	1	
1-58	400736	Insulator Comp.	1	1	
1-59	400737	Inlet Manifold Comp.	1	1	
1-60	400738	Inlet Manifold Gasket	1	1	
1-61	400739	Hex. Hole Bolt	2	2	4x12
1-62	400740	Idle Adjust Spring	1	1	
1-63	400741	Inlet Manifold Spacer	1	1	
1-64	400742	Muffler Set	1	1	Incl.65
1-65	400743	Muffler Gasket	1	1	
1-66	400744	Muffler Stay	1	1	
1-67	400596	Hex.Hole Bolt	2	2	5x16
1-68	400745	Hex. Hole Bolt	1	1	4x10
1-69	400746	Carburetor Ass'y	1	1	Incl.70-83
1-70	400618	Inlet Screen	1	1	
1-71	400619	Pump Body	1	1	
1-72	400620	Set Screw	1	1	
1-73	400621	Pump Gasket	1	1	
1-74	400622	Pump Diaphragm	1	1	
1-75	625125	Needle Valve	1	1	
1-76	400629	Diaphragm Gasket	1	1	
1-77	400628	Metering Diaphragm Comp.	1	1	
1-78	400627	Diaphragm Cover	1	1	
1-79	625124	Valve Spring	1	1	
1-80	400624	Hinge Pin Set Screw	1	1	
1-81	400626	Hinge Pin	1	1	
1-82	400623	Valve Hinge	1	1	
1-83	400632	Set Screw	4	4	

2. MCV381(16), (18)  
 RECOIL STARTER, CLUTCH



Ref. No.	Part No.	Part Name	Q'ty		Remarks	
			16"	18"		
2-1	400747	Cleaner Cover Set	1	1	Incl.2	452-04068-90
2-2	400748	Aircleaner Cover Knob Comp.	1	1		175-3252K-80
2-3	400749	Idle Grommet	1	1		191-3252K-20
2-4	400750	Adjuster Cap	1	1		190-3252K-20
2-5	400751	Cylinder Cover	1	1		016-04074-20
2-6	400752	Cylinder Support Rubber	1	1		599-04063-20
2-7	400753	Cleaner Packing	1	1		418-04063-20
2-8	400754	Hex. Hole Bolt	1	1	5x15	994-64050-154
2-9	400755	Choke Button Comp.	1	1		704-3252K-80
2-10	400756	Choke Rod Holding Rubber	1	1		707-32550-20
2-11	400757	Stop Switch Comp.	1	1		162-04063-81
2-12	400758	Control Plate	1	1		511-04063-20
2-13	400759	Shutter Plate	1	1		188-3252K-20
2-14	400760	Stop Cord	1	1		179-04063-81
2-15	400761	Hex. Hole Bolt	2	2	5x12	994-61050-124
2-16	400762	Bumper Spike	1	1		460-3252K-20
2-17	400763	Chain Catcher	1	1	Incl.18,19	125-3252K-90
2-18	400764	Special Bolt	1	1		380-04063-20
2-19	400648	Vinyl Pipe	1	1	7x10.5x20	700-07105-02
2-20	400765	Damper Comp.	2	2		219-32600-82
2-21	400766	Tapping Screw	2	2	5x18	990-73050-184
2-22	400767	Collar	2	2		659-37922-20
2-23	400768	Oil Tank Cap Ass'y	1	1	Incl.24	642-3252K-90
2-24	400769	Oil Tank Cap Gasket	1	1		523-3252K-20
2-25	400770	Ignition Coil Comp.	1	1		167-21527-81
2-26	400771	Hex. Hole Bolt	2	2	4x18	994-64040-184
2-27	400772	Cord Insulator Tube	1	1		250-04063-21
2-28	400773	Clutch Housing Comp.	1			310-3252U-82
2-28	404969	Clutch Housing Comp.7T		1		310-3252L-82
2-29	400774	Needle Bearing	1	1		999-62111-430
2-30	400775	Oil Pump Cover	1	1		097-3252K-20
2-31	400776	Screw Gear Comp.	1	1		084-3252K-80
2-32	400777	Oil Pump Comp.	1	1		145-3252K-81
2-33	400778	Pinion Washer	1	1		067-35600-20
2-34	400779	Small Screw	3	3	4x12	994-16040-126
2-35	620384	High Tension Screw	2	2		994-16040-186
2-36	400780	Release Valve	1	1		086-3252K-20
2-37	400781	O-Ring	1	1	S-3	999-67003-012
2-38	991496	O-Ring	1	1	P-5	999-67005-000
2-39	400782	Clutch Ass'y	1	1	Incl.40-42	277-04063-90
2-40	400783	Clutch Spring	1	1		342-04063-21
2-41	400784	Clutch Shoe	3	3		345-04063-21
2-42	400785	Clutch Boss	1	1		346-04063-20
2-43	400786	Clutch Washer B	1	1		359-04063-20
2-44	400787	Recoil Starter Ass'y	1	1	Incl.45-51	756-04066-90

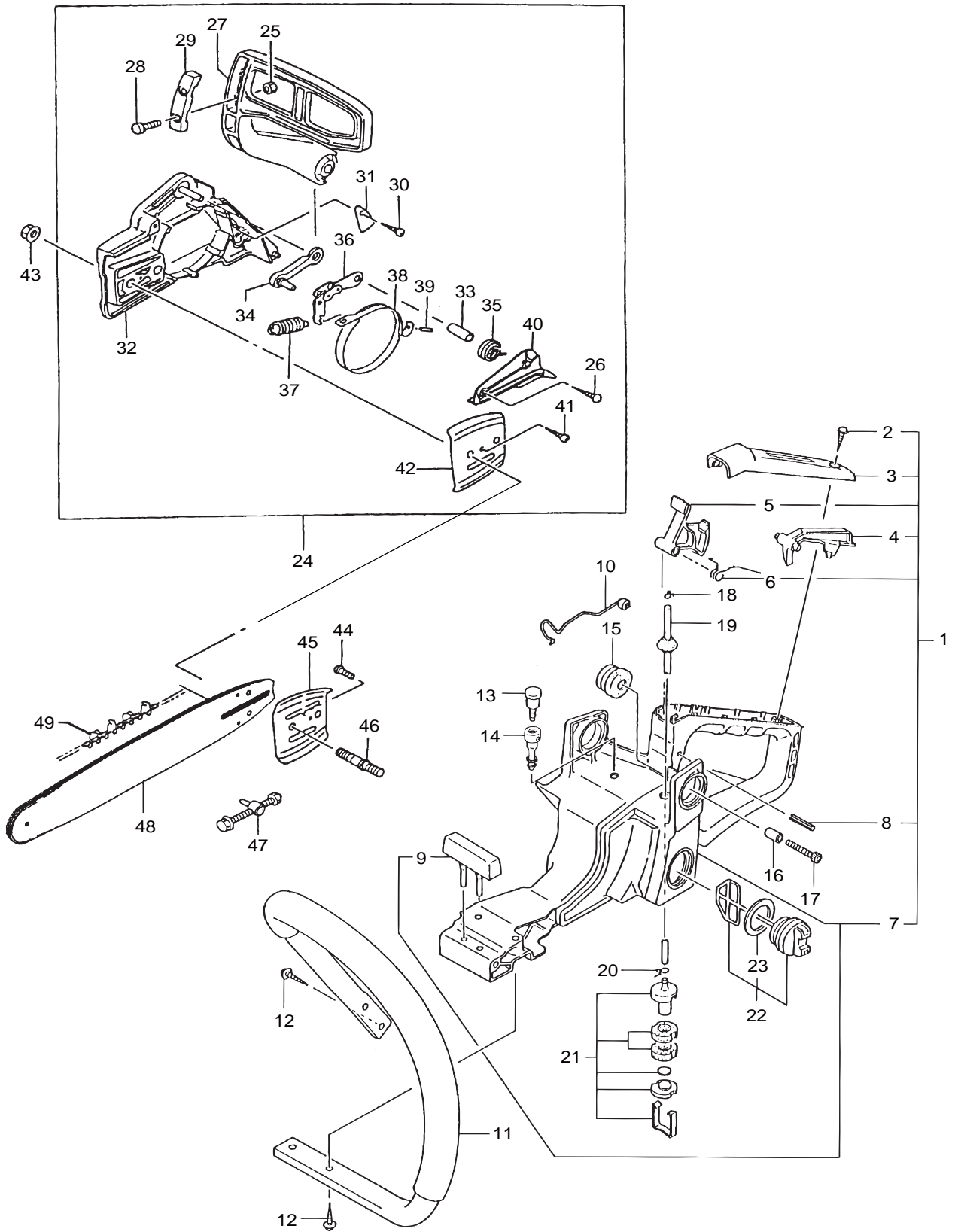
2. MCV381(16), (18)  
 RECOIL STARTER, CLUTCH





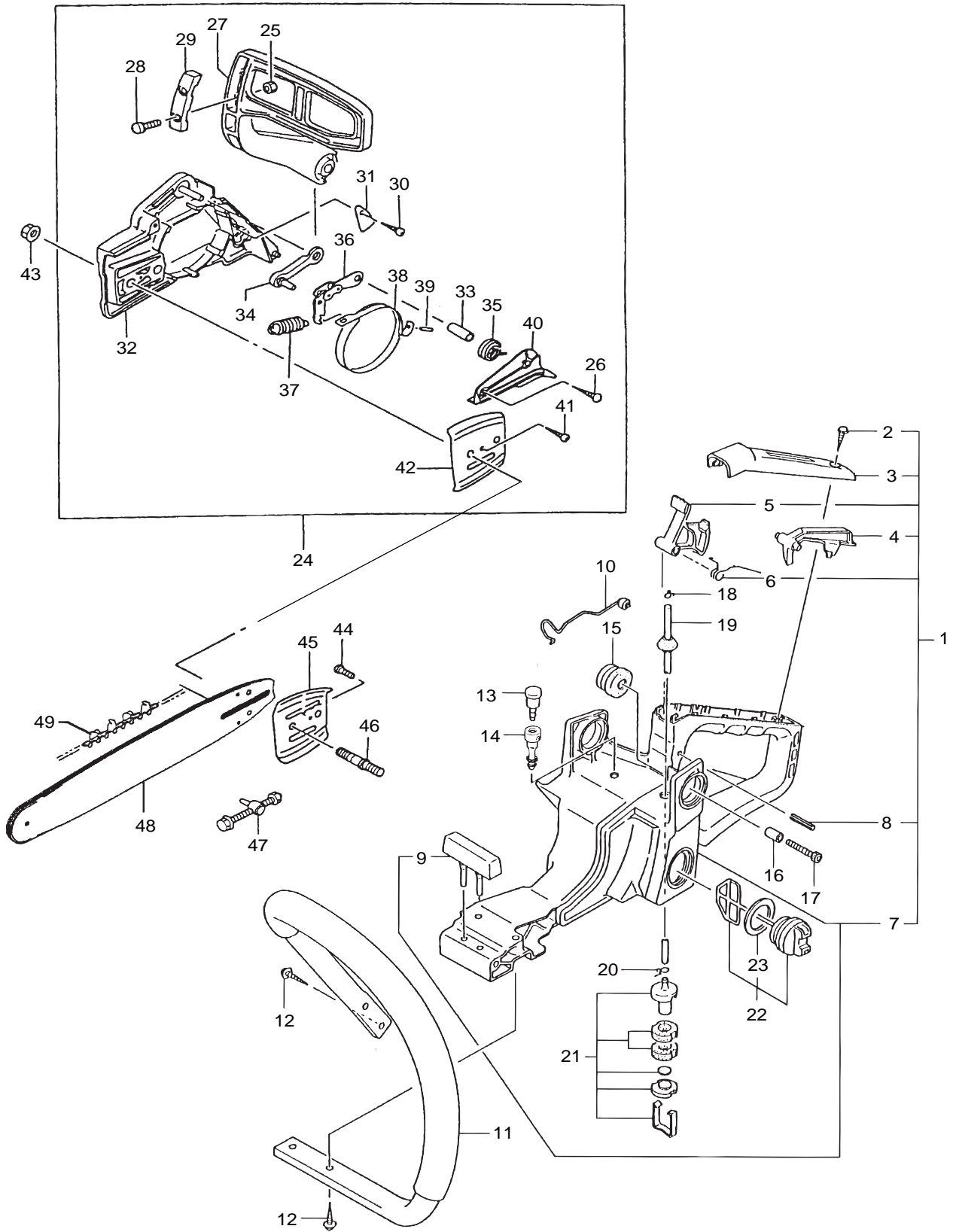
Ref. No.	Part No.	Part Name	Q'ty		Remarks
			16"	18"	
2-45	400788	Set Screw	1	1	839-02010-20
2-46	400789	Stater Rope Reel	1	1	774-01700-20
2-47	400790	Recoil Spring Case	1	1	778-04063-90
2-48	400791	Fan Case Comp.	1	1	112-04066-80
2-49	400792	Rope Stopper	1	1	795-04063-20
2-50	400793	Starter Handle	1	1	785-04063-20
2-51	400794	Starter Rope	1	1	783-01700-20
2-52	400754	Hex. Hole Bolt	3	3	5x15 994-64050-154

3. MCV381(16), (18)  
HANDLE, CHAIN BRAKE



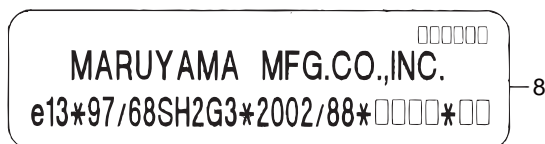
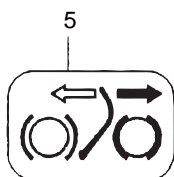
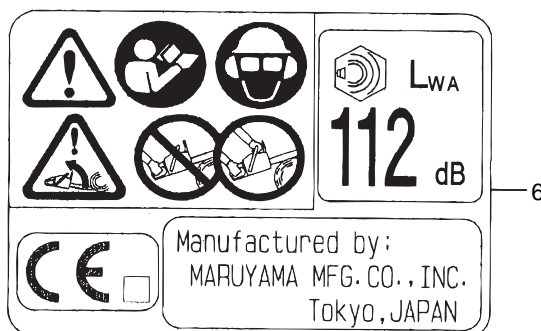
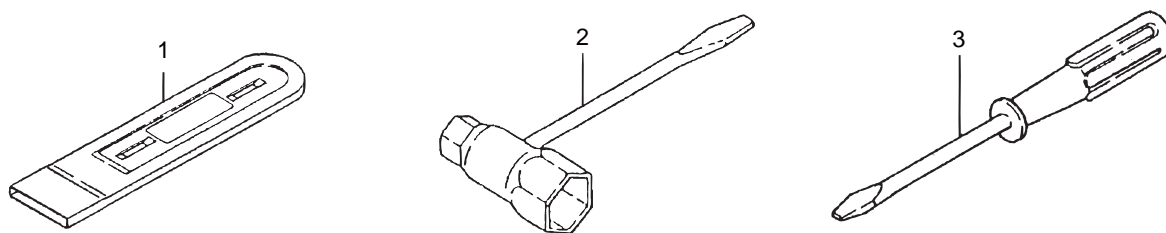
Ref. No.	Part No.	Part Name	Q'ty		Remarks
			16"	18"	
3-1	400795	Rear Handle A Ass'y	1	1	Incl.2-9 010-3252L-90
3-2	400766	Tapping Screw	1	1	5x18 990-73050-184
3-3	400796	Rear Handle Grip	1	1	227-3252K-22
3-4	400797	Throttle Trigger Lockout	1	1	257-3252K-20
3-5	400798	Throttle Lever	1	1	060-3252K-20
3-6	400799	Throttle Lever Spring	1	1	061-3252K-20
3-7	400800	Rear Handle Ass'y	1	1	012-3252L-90
3-8	991582	Spring Pin	1	1	5x25 993-26005-254
3-9	400801	Front Damper	1	1	232-3252K-20
3-10	400802	Throttle Rod Comp.	1	1	490-3252K-81
3-11	400803	Front Handle Comp.	1	1	209-3285A-80
3-12	400766	Tapping Screw	4	4	5x18 990-73050-184
3-13	400804	Airvent Valve Ass'y	1	1	646-3252L-90
3-14	400805	Airvent Pipe	1	1	565-04063-20
3-15	400806	Damper Comp.	2	2	244-3252K-80
3-16	400807	Damper Collar	2	2	275-3252K-20
3-17	400808	Hex. Hole Bolt	2	2	4x20 990-51040-203
3-18	400809	Clip	1	1	680-04001-20
3-19	400810	Fuel Pipe Ass'y	1	1	L=195 223-0622U-90
3-20	400811	Clip	1	1	680-00731-20
3-21	400812	Pump Filter Body Ass'y	1	1	675-11657-90
3-22	400813	Tank Cap Ass'y	1	1	Incl.23 635-3252K-90
3-23	400814	Tankcap Gasket	1	1	630-3252K-20
3-24	400815	Side Case Ass'y	1	1	Incl.25-42 040-3285M-90
3-25	971923	Hex. Nut	2	2	4 991-01040-011
3-26	400816	Tapping Screw	3	3	4x15 990-75040-154
3-27	400817	Front Hand Guard, Black	1	1	805-3252K-20
3-28	979902	Screw	2	2	4x12 994-14040-121
3-29	400818	Hand Guard Weight	1	1	808-3252K-20
3-30	995407	Screw	1	1	4x10 993-41040-101
3-31	400819	Brake Band Holder	1	1	376-3252P-21
3-32	400820	Side Cover Comp.	1	1	039-3285M-80
3-33	400683	Cleaner Fixing Collar	1	1	470-10246-20
3-34	400821	Brake Support Fitting Comp.	1	1	386-3252K-80
3-35	400822	Brake Lever Spring	1	1	388-3252K-21
3-36	620456	Brake Link Comp.	1	1	379-32901-80
3-37	400823	Brake Spring	1	1	374-3252K-21
3-38	400824	Brake Band	1	1	378-3252K-21
3-39	620455	Needle Roller	1	1	999-05300-980
3-40	400825	Brake Link Cover	1	1	375-3252Y-21
3-41	995407	Screw	1	1	4x10 993-41040-101
3-42	400826	Guide Plate B	1	1	462-3252K-20
3-43	400827	Chain Bar Clamp Nut	2	2	121-32600-20
3-44	971916	Screw	1	1	4x8 990-11040-081
3-45	400828	Guide Plate A	1	1	461-3252K-20

3. MCV381(16), (18)  
HANDLE, CHAIN BRAKE



Ref. No.	Part No.	Part Name	Q'ty		Remarks
			16"	18"	
3-46	400829	Chain Bar Stud Bolt	2	2	101-32530-20
3-47	400830	Chain Tension Bolt	1	1	116-3252K-90
3-48	400831	Chain Bar	1		16" 107-3285M-20
3-48	404970	Chain Bar		1	18" 105-3285N-20
3-49	400832	Chain	1		16x3/8 130-32817-20
3-49	404971	Chain		1	18" 136-3285A-20

4. MCV381(16), (18)  
ACCESSORIES, LABELS



Ref. No.	Part No.	Part Name	Q'ty		Remarks	
			16"	18"		
4-1	400833	Chain Cover	1		16	947-3281A-20
4-1	404972	Chain Cover		1	20	945-3254D-21
4-2	400834	Combi. Box Spanner	1	1	13X19	883-32600-20
4-3	400688	Minus Driver	1	1	4x50	081-29329-7U
4-4	400835	Name Plate	1	1	MCV-381	906-3285M-20
4-5	400836	Caution Mark A	1	1		909-3285B-20
4-6	400837	Caution Mark A	1	1	MARUYAMA	909-3285M-20
4-7	400838	Starter Mark	1	1	MARUYAMA	915-3285M-20
4-8	400839	Caution Mark	1	1		919-3285M-20